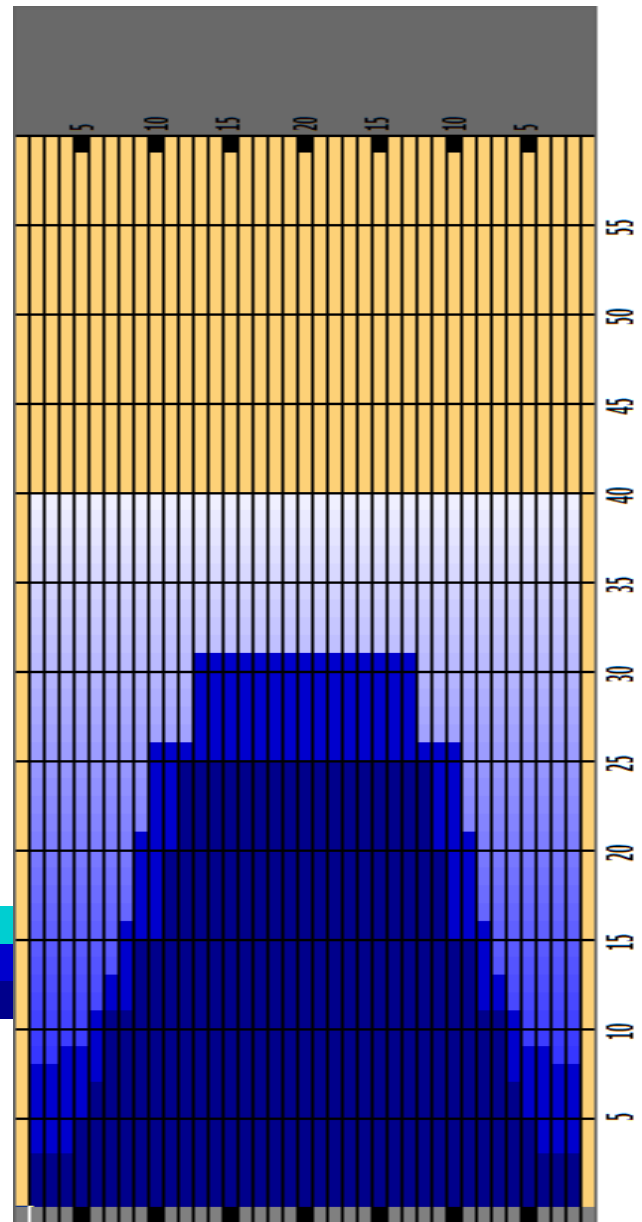


Oil Pattern Distance	40	Reverse Brush Drop	34	Oil Per Board	Multi ul
Forward Oil Total	15.99 mL	Reverse Oil Total	12.29 mL	Volume Oil Total	28.28 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	50	14	4	A	111	0.0	3.9	3.9	5550
2	5L	5R	1	45	14	4	A	31	3.9	5.8	1.9	1395
3	6L	6R	1	45	14	4	A	29	5.8	7.7	1.9	1305
4	7L	7R	2	45	14	3	A	54	7.7	11.6	3.9	2430
5	9L	9R	2	45	14	3	A	46	11.6	15.5	3.9	2070
6	11L	11R	2	45	18	3	A	38	15.5	20.6	5.1	1710
7	12L	12R	2	45	18	3	A	34	20.6	25.7	5.1	1530
8	2L	2R	0	45	22	3	A	0	25.7	34.0	8.3	0
9	2L	2R	0	45	26	3	A	0	34.0	40.0	6.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	30	3	A	0	40.0	31.0	-9.0	0
2	13L	13R	2	45	18	3	A	30	31.0	25.9	-5.1	1350
3	10L	10R	2	45	18	3	A	42	25.9	20.8	-5.1	1890
4	9L	9R	2	45	18	3	A	46	20.8	15.7	-5.1	2070
5	8L	8R	1	45	18	3	A	25	15.7	13.2	-2.5	1125
6	7L	7R	1	45	14	3	A	27	13.2	11.3	-1.9	1215
7	6L	6R	1	45	14	3	A	29	11.3	9.4	-1.9	1305
8	4L	4R	1	45	10	4	A	33	9.4	8.0	-1.4	1485
9	2L	2R	1	50	10	4	A	37	8.0	6.6	-1.4	1850
10	2L	2R	0	40	10	4	A	0	6.6	0.0	-6.6	0



Cleaner Ratio Main Mix                    5:1            Forward  
 Cleaner Ratio Back End Mix            5:1            Reverse  
 Cleaner Ratio Back End Distance       59            Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50  
 This Pattern Up Loaded From Slot # 27 In Lane  
 Machine On 4/18/2014 11:44 AM

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.37	1.35	1	1	1.35	3.37

